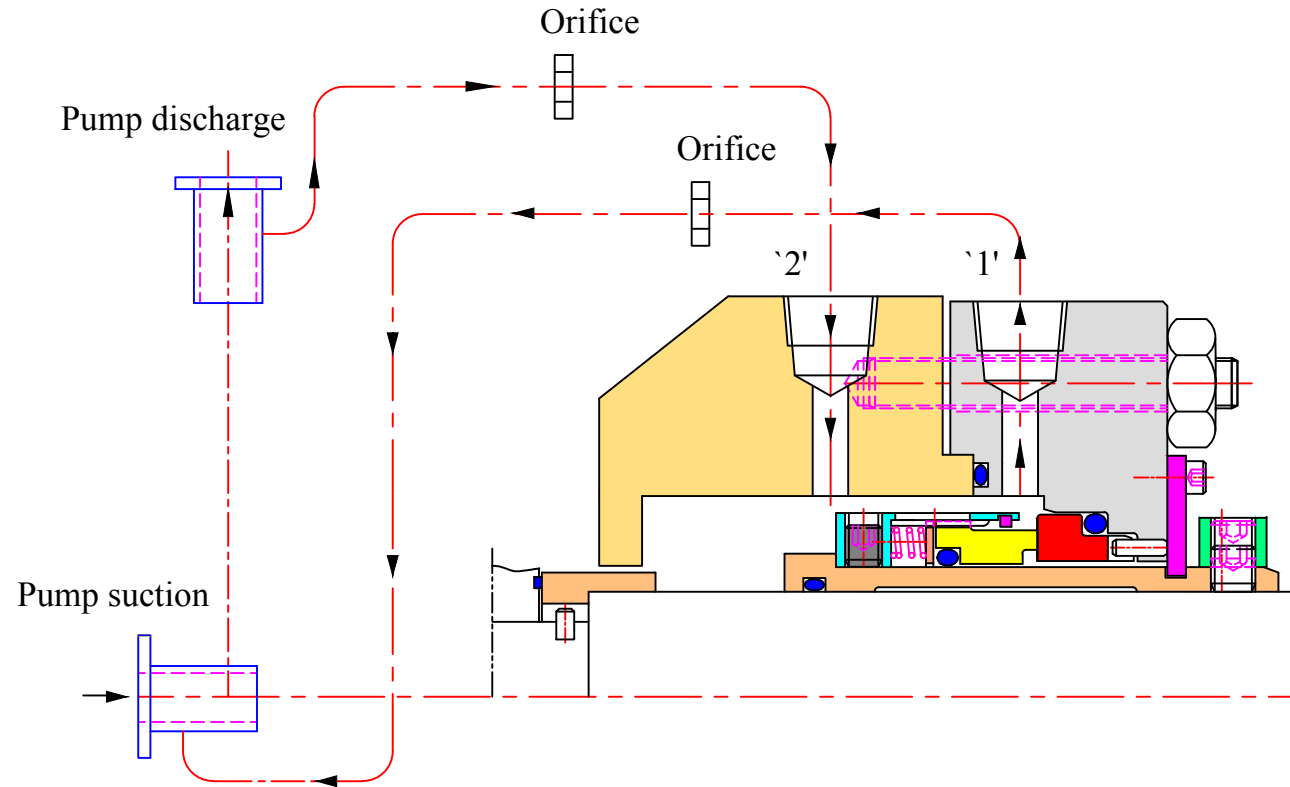




API PLAN - 14



- The process fluid is recirculated from pump discharge to seal chamber and from seal chamber to pump suction through orifices .
- Combination of Plan 11 and Plan 13.
- Continuous seal chamber venting on vertical pumps.
- seal chamber heat removal.
- Increase seal chamber pressure and fluid vapor margin.
- Vertical pumps.
- Clean, non-polymerizing fluids at moderate temperatures.